

BondAid I

Application Instructions

BondAid I is an optically clear alcohol based adhesion promoter designed to improve the chemical bond between UV ink and the substrate surface.

This product was specially formulated to improve adhesion between UV curable ink and various hard surface substrates, i.e., metal, glass and tile.

Required materials:

Bondaid I
Lint-free cloth
Isopropyl Alcohol (IPA)

To apply BondAid I

- Clean the substrate of all dirt and oil with IPA and allow top dry
- Saturate a lint-free cloth with BondAid I
- Use the prepared lint-free cloth to apply an even coat of BondAid I on the entire substrate surface
- Allow the BondAid I to dry (approximately 5 minutes)
- Print within 30 minutes of BondAid I application for best results
- BondAid I will remain effective up to 24 hours after application

Complete bonding may take up to 24 hours after printing

BondAid I may be removed from unprimed areas by gentle wiping with IPA applied to a lint-free cloth

**BondAid I will not improve adhesion on tempered glass or stainless steel.*

**BondAid I has a usable shelf life of 74 days from the date of opening.*