

BondAid II

Application Instructions

BondAid II is an optically clear alcohol based adhesion promoter designed to improve the chemical bond between UV ink and the substrate surface.

This product was specially formulated to improve adhesion between UV curable ink and various synthetic substrates, i.e., Acrylic, Lexan.

Required materials:

Bondaid II
Lint-free cloth
Isopropyl Alcohol (IPA)

To apply BondAid II

- Clean the substrate of all dirt and oil with IPA and allow top dry
- Saturate a lint-free cloth with BondAid II
- Use the prepared lint-free cloth to apply an even coat of BondAid II on the entire substrate surface
- Allow the BondAid II to dry (approximately 5 minutes)
- Print within 30 minutes of BondAid II application for best results
- BondAid II will remain effective up to 24 hours after application

Complete bonding may take up to 24 hours after printing

BondAid I may be removed from unprimed areas by gentle wiping with IPA applied to a lint-free cloth

**BondAid II will not improve adhesion on HDMP / moulded plastics.*

**BondAid II has shown limited success with Styrene.*

**BondAid II has a usable shelf life of 14 days from the date of opening.*